

Fig. 1

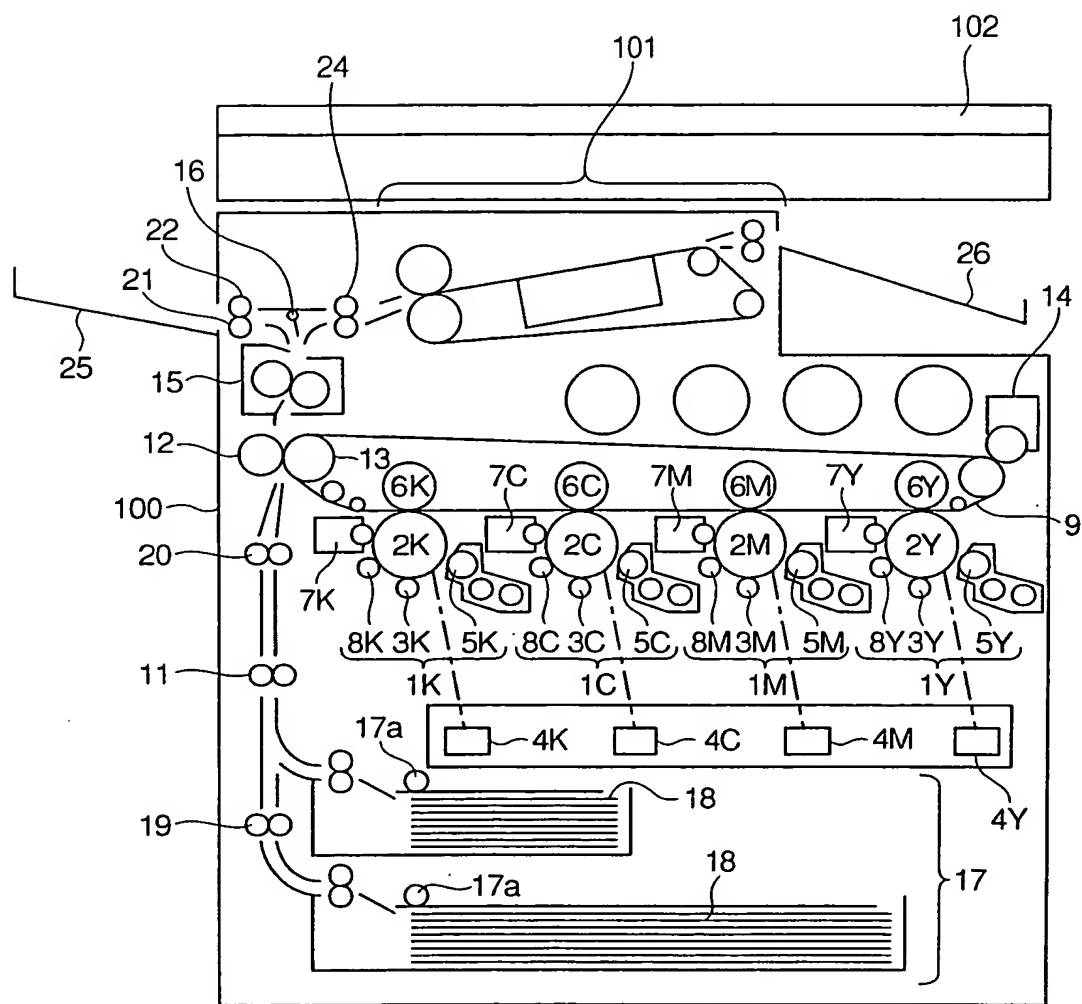


Fig. 2

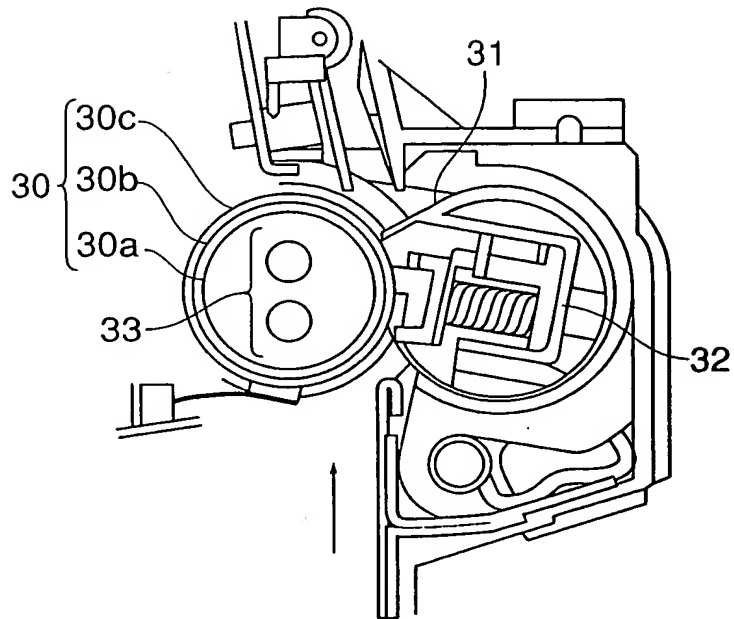


Fig. 3

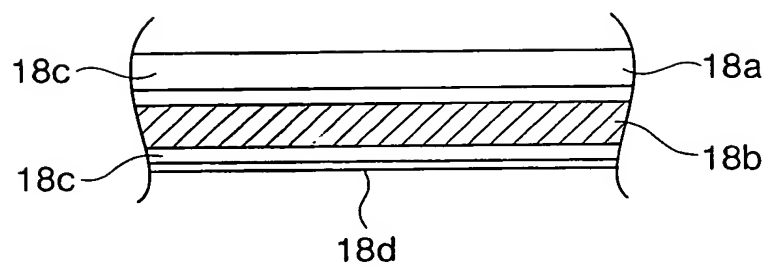


Fig. 4

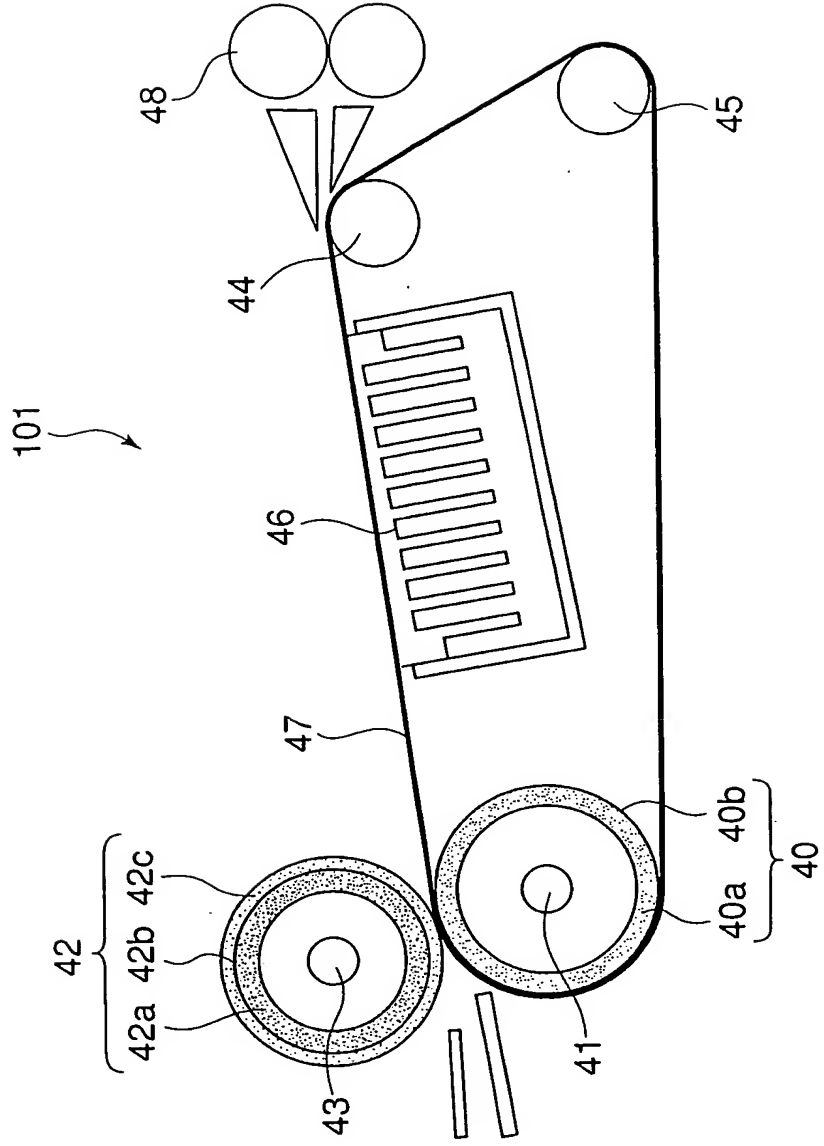


Fig. 5

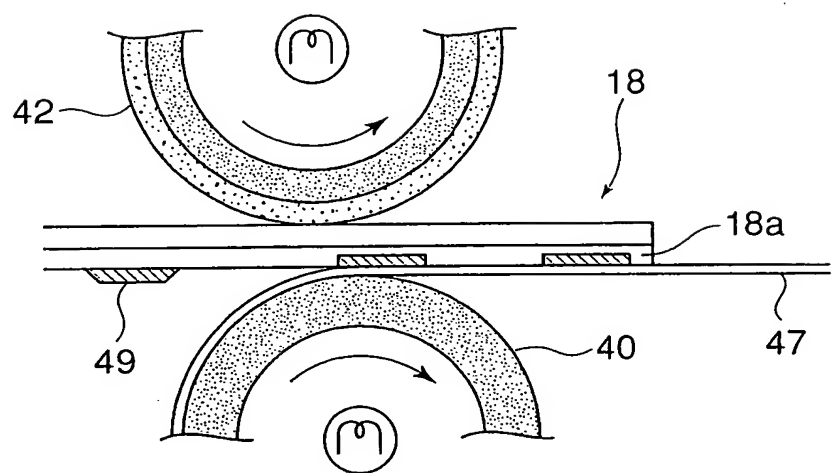


Fig. 6

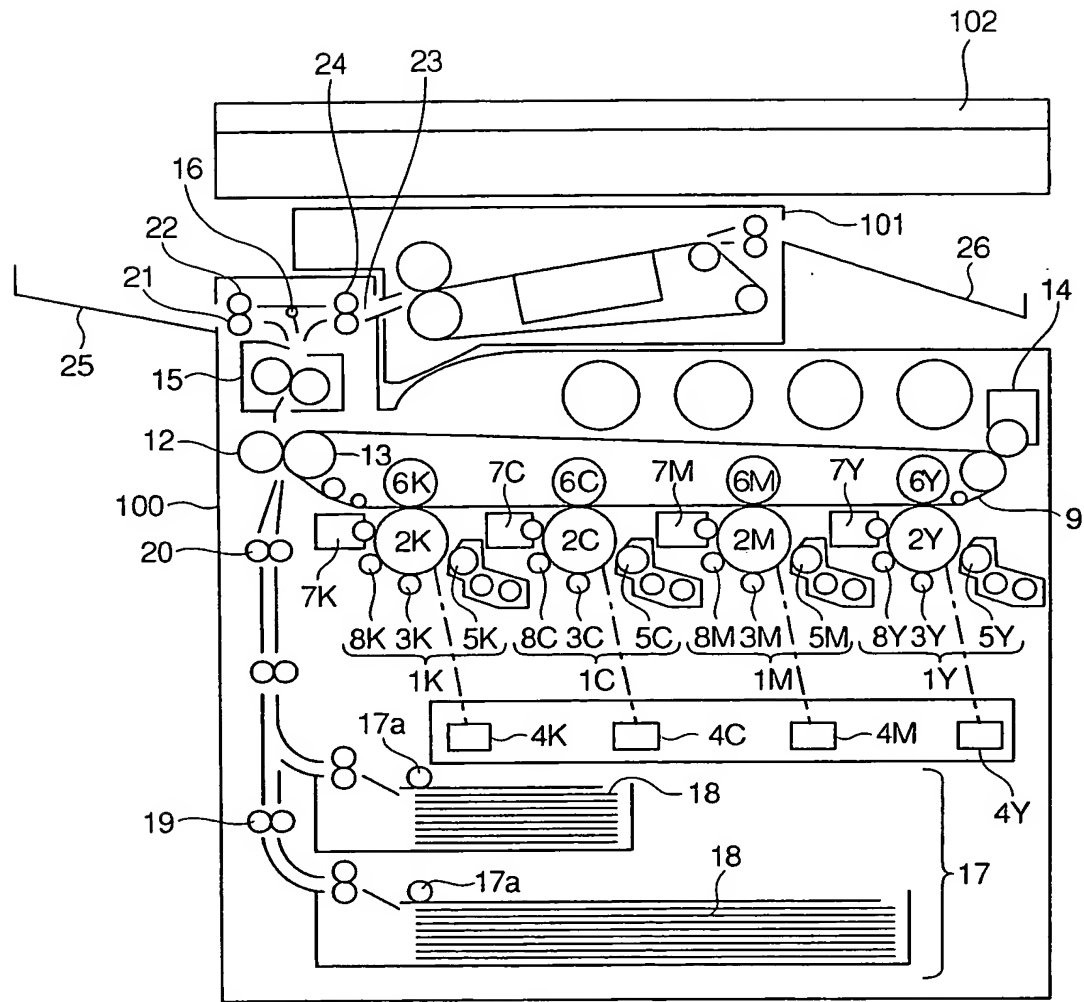


Fig. 7

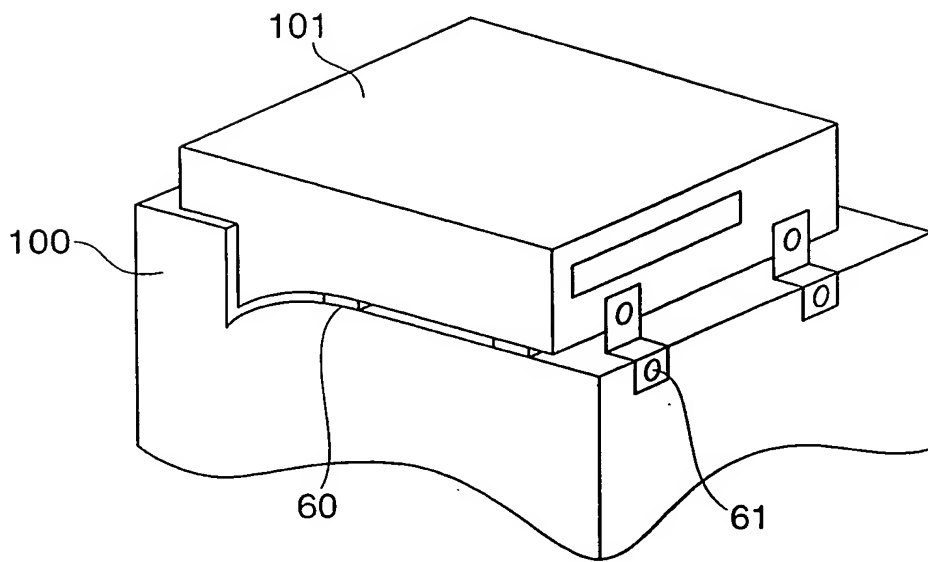


Fig. 8

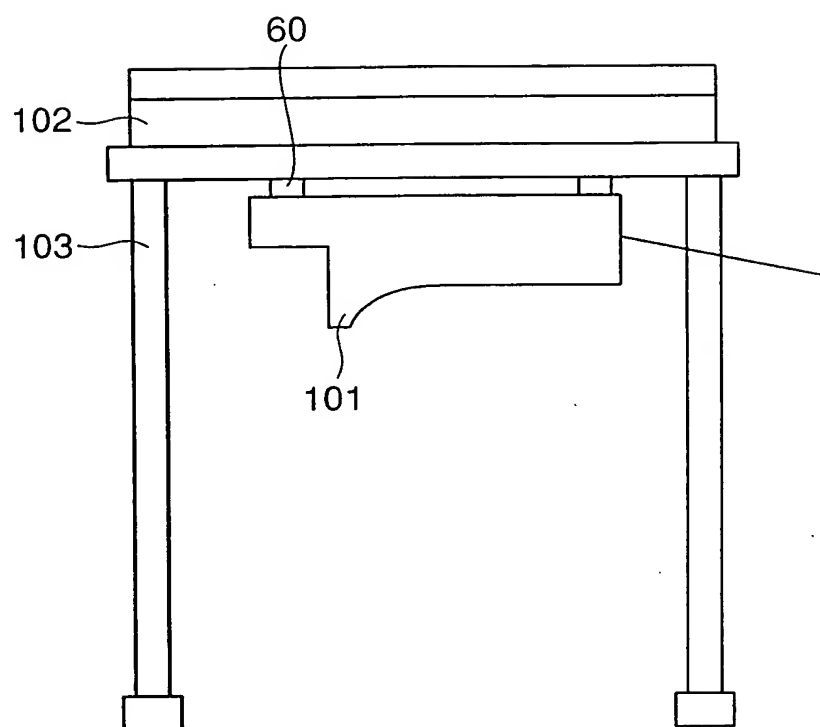


Fig. 9

CASE OF PRESSURE OF 1.5 MPa/NIP TIME OF 0.1 SEC.

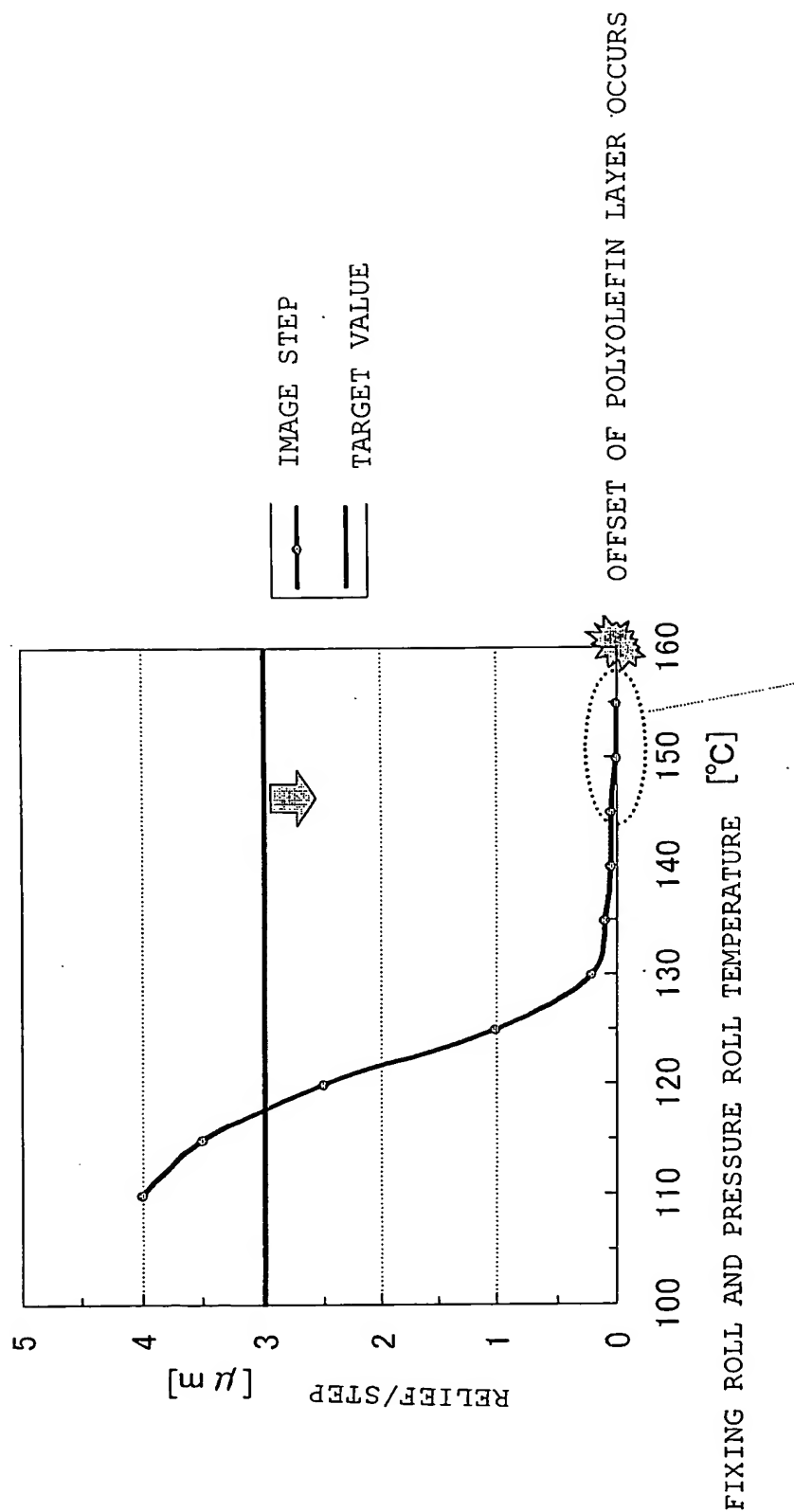
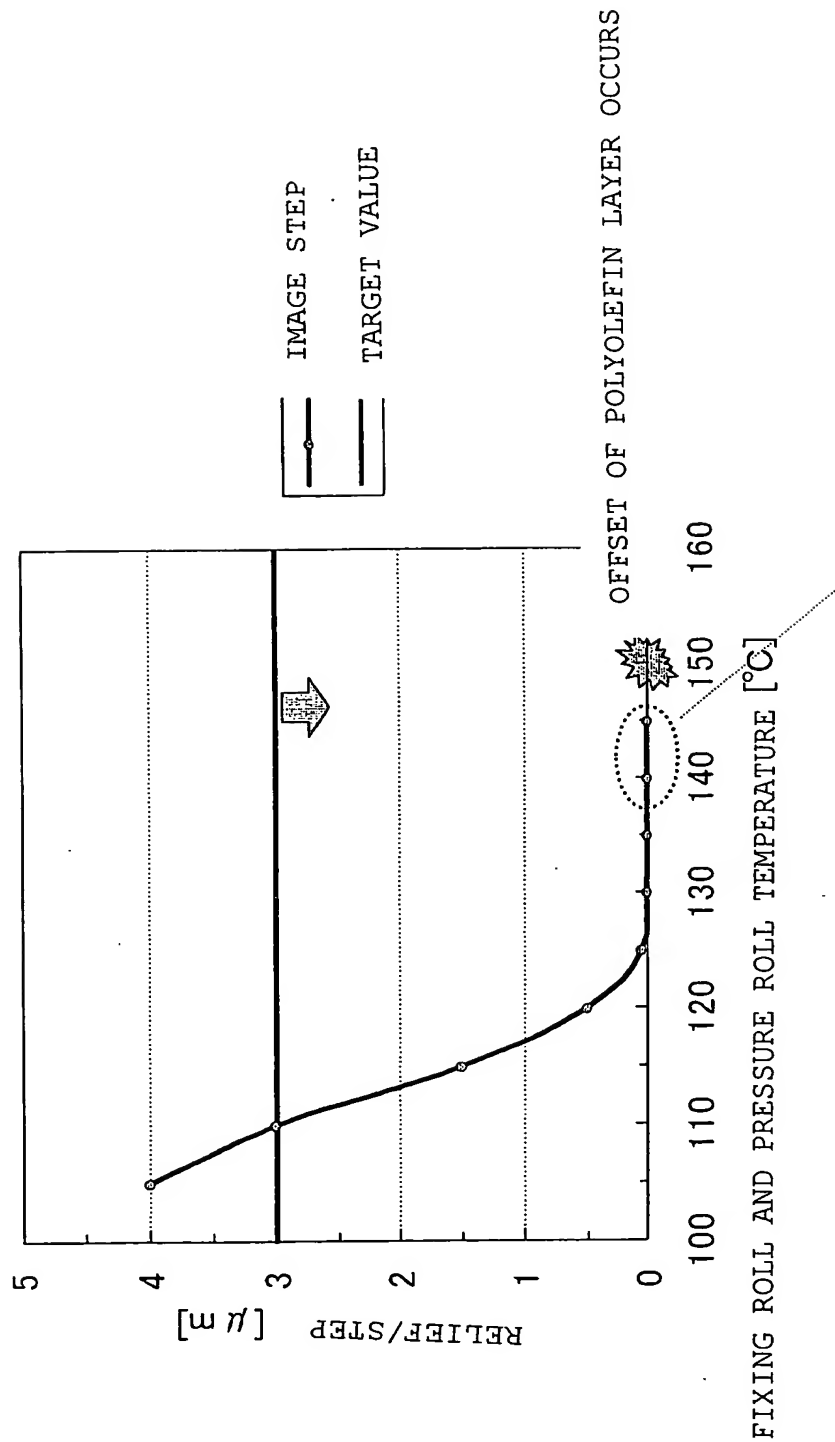


Fig. 10

CASE OF PRESSURE OF 1.5 MPa/NIP TIME OF 0.3 SEC.



FEW BLISTERS OCCUR IN POLYOLEFIN LAYER

Fig. 11

CASE OF PRESSURE OF 0.5 MPa/NIP TIME OF 0.05 SEC.

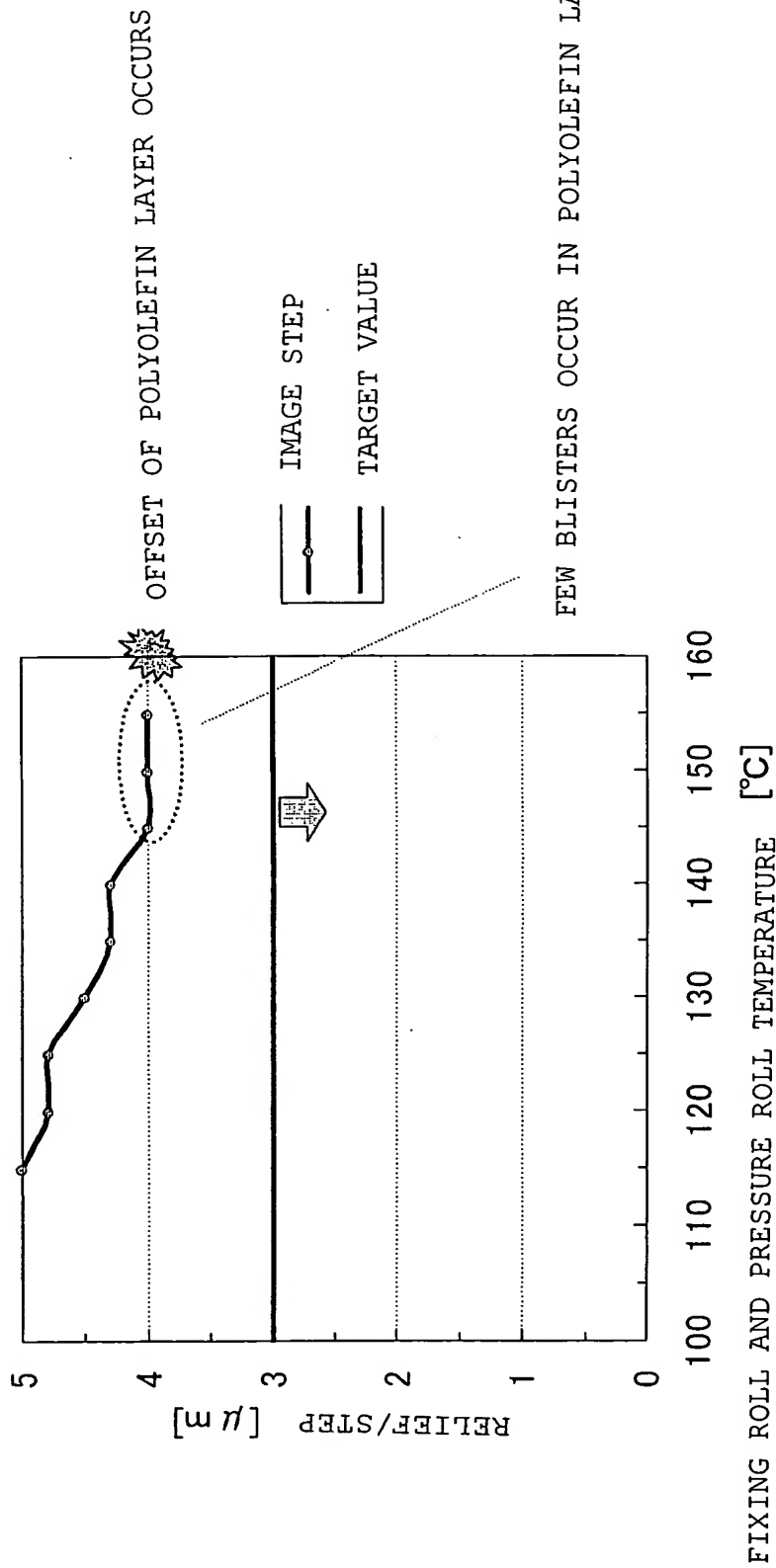
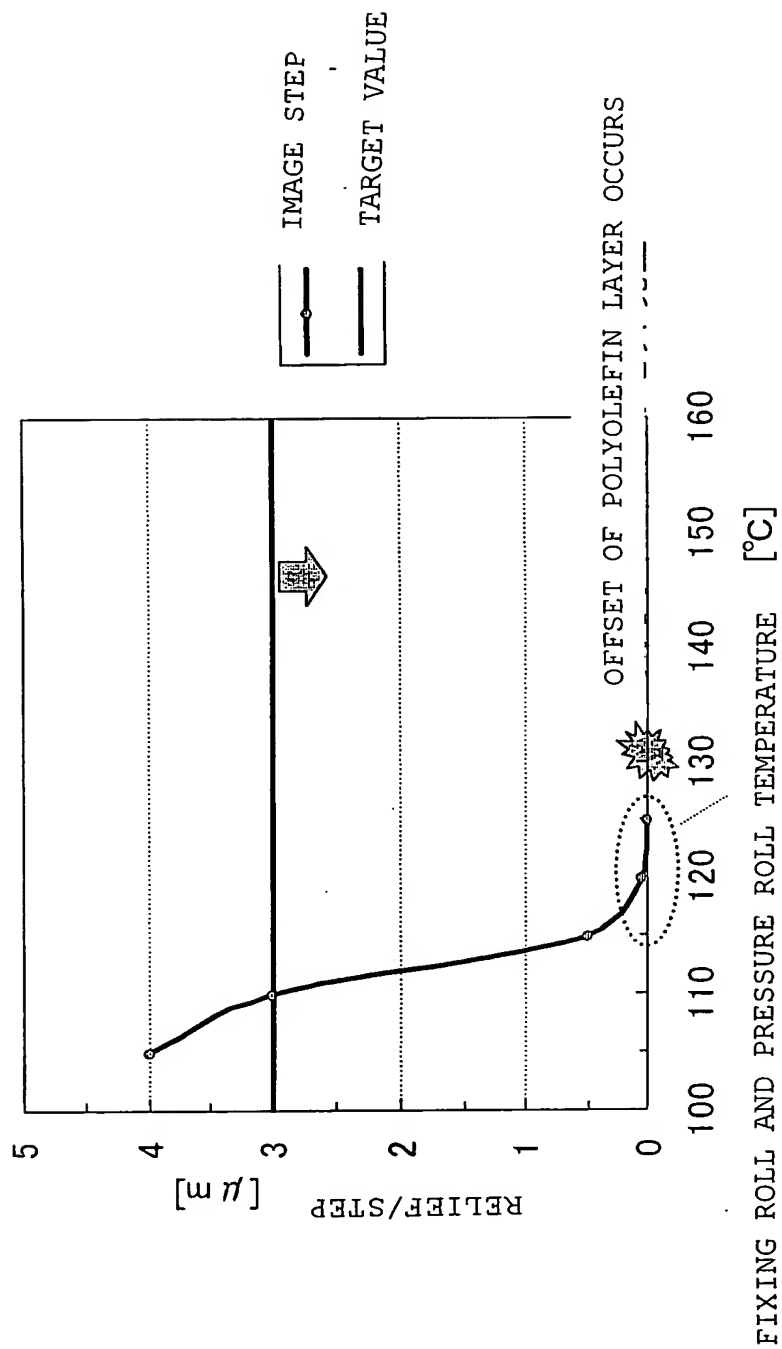


Fig. 12

CASE OF PRESSURE OF 1.5 MPa/NIP TIME OF 0.5 SEC.



FEW BLISTERS OCCUR IN POLYOLEFIN LAYER

Fig. 13

